

Date: Wednesday, 5/16/2007 1:40:37 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LUG	
Job Number	: 32403				
Estimate Number	: 10271				
P.O. Number	: <u>N/A</u>		Part Number	: D2561	
This Issue	5/16/2007	S.O. No. : <u>N/A</u>	Drawing Number	: D2561 REV B	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: <u>N/A</u>		Drawing Revision	: B	
Previous Run	: 30384		Material	: <u>N/A</u>	
Written By			Due Date	: 6/10/2007	
Checked & Approved By			Qty:	48	Um: Each
Comment	: Est C 00.05.19 Added inspect level 8 EC Est Rev:D Now on Waterjet 06-06-14 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B0250X06000	6061-T6 Bar .25" x 6.0"	
Comment: Qty.: 0.3850 f(s)/Unit Total : 18.4817 f(s) <u> </u> Material: 6061-T6, or 5052-H34 6.00" x 0.25" Thick Batch: <u>M100351</u> <u>M103433</u> <u>ml 07/06/16</u> (48)			
2.0	WATER JET	FLOW WATER JET	
Comment: FLOW WATER JET 1-Cut as per Dwg D2561 Dwg Rev: <u>B</u> <u>ml 07/06/16</u> (48) Prog Rev: <u>B</u>			
2-Deburr if necessary			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE (48)			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK (48)			
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr, no sharp edges 25 <u>SNR 07/06/18</u> (48)			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/06/26
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA23

5/16/07 06:26 48

7.0 QC21

FINAL INSPECTION/W/O RELEASE



(48)

Comment: FINAL INSPECTION/W/O RELEASE

SD 07/16/07

Job Completion



W 07/16/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	32403
Description: Lug Plate	Part Number:	D2561
Inspection Dwg: D2561 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

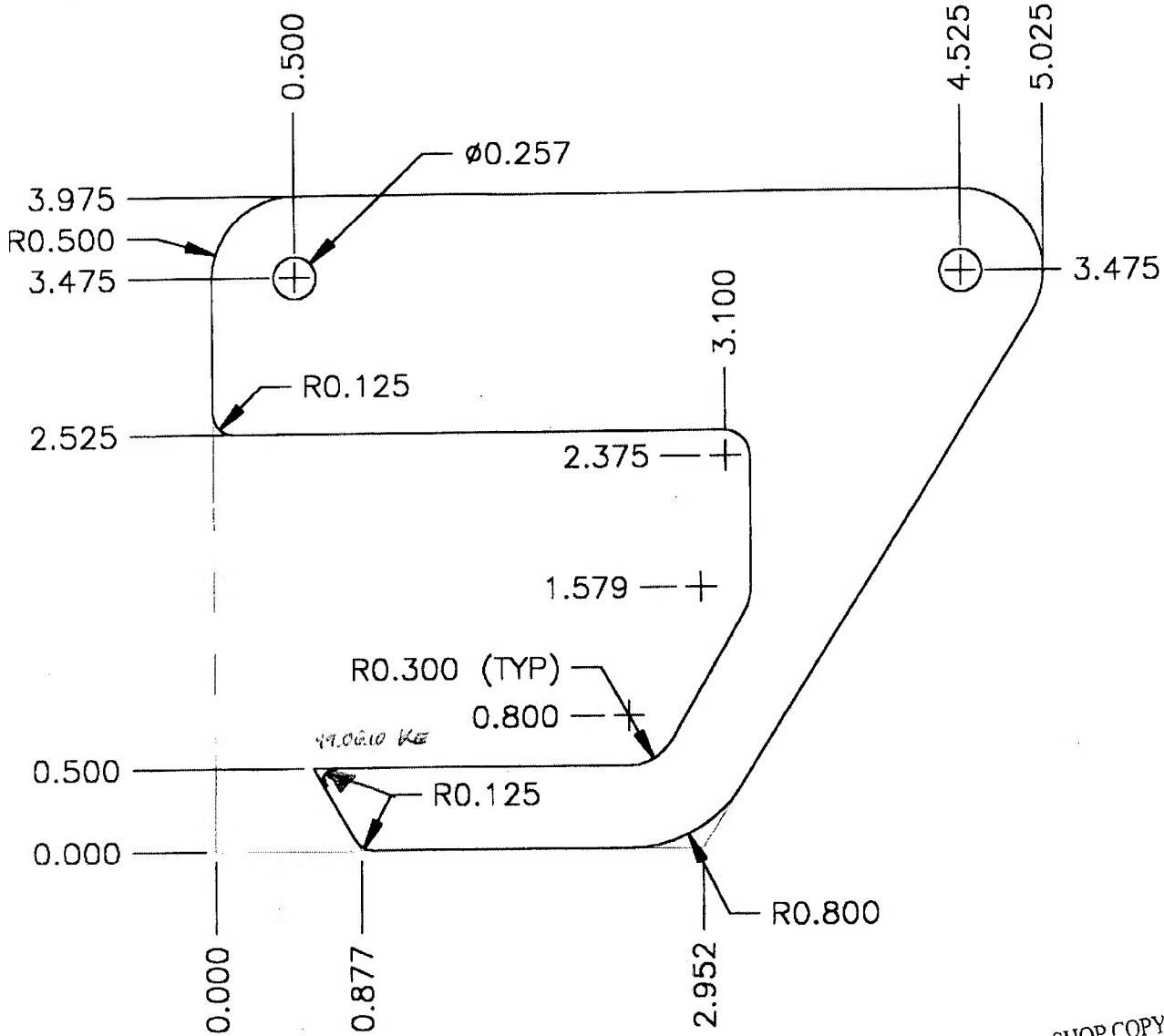
X First Article Prototype

Measured by:	<u>M. M</u>	Audited by:	<u>E</u>	Prototype Approval:	N/A
Date:	07.06.16	Date:	07.06.16	Date:	

Rev	Date	Change	Revised by	Approved
A	04.01.21	New Issue	KJ/RF	TT

DART

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2561	REV. B SHEET 1 OF 1
DATE 96.04.26		TITLE LUG PLATE	SCALE 1:1

RELEASED
96 05 06

MATERIAL: 6061-T6 0.25 THICK
OR 6063-T6 0.25 THICK
OR 5052-H34 0.25 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *32403*